### ECOPOL TECH

### **Ecological polymers, improving life**

## INDUSTRIAL CATALOGUE





### LEATHER RANGE

## IMPREGNATIONS

|                   | DESCRIPTION  | pH DIN ISO 972 | VISCOSITY (CPS) | BENEFITS   |
|-------------------|--|----------------|-----------------|--|
| ECOPOLEDER-BASE   | Anionic aqueous polyurethane-polyester<br>dispersion at 40% solid content.   | 6.0 - 8.0      | 90.0 – 500.0    | Genuine leather, excellent elasticity, superior handling and adhesive strengh.   |
| ECOPOLEDER-S-BASE | Aqueous anionic polyurethane-polyester<br>dispersion with 40% solids content.<br>Crosslinking promoted upon drying<br>process. | 6.5 - 8.5      | 90.0 - 500.0    | Genuine leather, good elasticity, superior<br>handling and specific leather binding.   |
| ECOPOLEDER-D-BASE | Anionic aqueous polyurethane-polyester<br>dispersion at 50% solid content  | 6.0 -8.0       | 150.0 – 800.0   | High-resistance to hydrolisis, genuine leather,<br>elasticity, superior handling and adhesive<br>strengh.                                      |
| ECOPOLEDER-TRANS  | Anionic aqueous polyurethane-polyester<br>dispersion at 60% solid content. Also<br>used in transfer processes.                 | 7.0 – 9.0      | 800.0 – 1300.0  | High solid content and reducing application percentage.  |
| ECOPOLEDER-BT     | Anionic aqueous polyurethane dispersion<br>at 30% solid content. Crosslinking<br>promoted upon drying process.                 | 8.0 - 9.5      | 90.0 – 500.0    | Increase the abrasion resistance, high hardness,<br>specific leather binding, alkali resistance, water-<br>proof properties and >40% biobased. |



## FINISHERS

|                   | DESCRIPTION  | pH DIN ISO 972 | VISCOSITY (CPS) | BENEFITS   |
|-------------------|--|----------------|-----------------|--|
| ECOPOLEDER-BT     | Anionic aqueous polyurethane dispersion<br>at 30% solid content. Crosslinking<br>promoted upon drying process.                             | 8.0 - 9.5      | 90.0 - 500.0    | Increase the abrasion resistance, high hardness,<br>specific leather binding, alkali resistance, water-<br>proof properties and >40% biobased.                       |
| ECOPOLEDER-TOP    | Cationic aqueous polyurethane<br>dispersion at 30% solid content.<br>Crosslinking promoted upon drying<br>process.                         | 4.0 - 6.0      | <150.0          | Increase the abrasion resistance, high hardness,<br>specific leather binding, water-proof properties<br>and >40% biobased.   |
| ECOPOLEDER-S-TOP  | Cationic aqueous polyurethane-silicone<br>copolymer dispersion at 30% solid<br>content. Crosslinking promoted upon<br>drying process.      | 4.0 - 6.0      | <150.0          | Increase the abrasion resistance, high hardness,<br>specific leather binding, enchanced, silky touch,<br>water-proof properties and >40% biobased.                   |
| ECOPOLEDER-PC-TOP | Anionic aqueous polycarbonate-<br>polyurethane copolymer dispersion at<br>35% solid content. Crosslinking<br>promoted upon drying process. | 6.5 - 8.5      | <1000.0         | Improves leather strength and durability, acts as a protective barrier against scratches, stains and general wear and tear. It is water resistant and >60% biobased. |





### TEXTLE RANGE

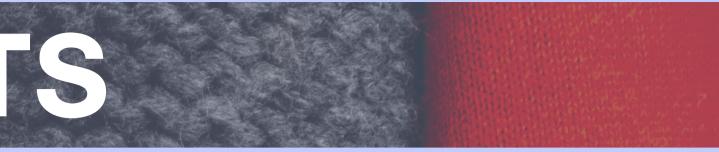




|                  | DESCRIPTION   | pH DIN ISO 972 | VISCOSITY (CPS) | BENEFITS  |
|------------------|---|----------------|-----------------|---|
| ECOPOLTEXT-40 V  | Anionic aqueous polyurethane-<br>polyester dispersion at 40% solid<br>content.                          | 6.0 - 8.0      | 90.0 - 500.0    | Thickening effect and high elasticity.  |
| ECOPOLTEXT-S40 V | Anionic aqueous polyurethane-<br>polyester dispersion at 40% solid<br>content. Textile reactive groups. | 6.5 - 8.5      | 90.0 - 500.0    | Thickening effect, good elasticity and specific crosslinking upon drying processes.                             |
| ECOPOLTEXT-60    | Anionic aqueous polyurethane-<br>polyester dispersion at 60% solid<br>content.                          | 7.0 - 9.0      | 800.0 - 1300.0  | Thickening effect, high elasticity and high solid content.  |
| ECOPOLTEXT-D     | Anionic aqueous polyurethane-<br>polyester dispersion at 50% solid<br>content.                          | 6.0 - 8.0      | 150.0 – 800.0   | Binder, resistant to hydrolisis, high elasticity<br>and good adhesion. Also used in<br>inkjet/digital printing. |

## TOP COATS

|                      | DESCRIPTION   | pH DIN ISO<br>972 | VISCOSITY (CPS) | BENEFITS   |
|----------------------|---|-------------------|-----------------|--|
| ECOPOLCOAT CCR 052-F | Self-crosslinking cationic aqueous poluyrethane dispersion at 30% solid content.                          | 4.0 - 6.0         | < 100.0         | Abrasion resistance, waterproof properties and >40% biobased.  |
| ECOPOLCOAT CSS 052   | Self-crosslinking cationic aqueous<br>poluyrethane-silicone copolymer dispersion<br>at 30% solid content. | 4.0 - 6.0         | < 100.0         | Abrasion resistance, superhydrophobic properties, silky touch, matte finish and >40% biobased.   |
| ECOPOLCOAT CCR 30-F  | Self-crosslinking anionic aqueous poluyrethane dispersion at 30% solid content.                           | 8.0 -9.5          | 90.0 - 500.0    | Abrasion resistance, unaltered under alkaline<br>conditions, waterproof properties and >40%<br>biobased. Also used in inkjet/digital printing. |
| ECOPOLCOAT FF 052    | Self-crosslinking cationic aqueous<br>fluorinated-poluyrethane dispersion at 30%<br>solid content.        | 4.0 - 6.0         | <150.0          | Biodegradable fluor, increased abrasion<br>resistance, superhydrophobic properties,<br>oleophobic behavior and matte finish.                   |
| ECOPOLCOAT PC 30     | Self-crosslinking anionic aqueous<br>polycarbonate-poluyrethane dispersion at<br>35% solid content.       | 6.5 - 8.5         | <1000.0         | Excellent abrasion resistance, waterpoff<br>properties, hydrolisis resistance and >60%<br>biobased.  |



## TEXTILE MICROCAPSULES

|                           | DESCRIPTION  | BENEFITS  | FORMULATION  |
|---------------------------|--|---|--------------|
| ENCAPTIVA GREEN<br>APPLE  | Water-based dispersed microcapsules at 30% content of apple-like fragrance.  | Freshly aromatic.   | 1.0 – 5.0 %  |
| ENCAPTIVA LAVENDER        | Water-based dispersed microcapsules at 30% content of Lavandino Abrialis essential oil. <b>Biodegradable ISO 14851.</b>    | Antiparasitary, antibacterial, antifungal, deodorant, relaxing effect and > 95% biobased. | 1.0 - 5.0 %  |
| ENCAPTIVA TEA TREE        | Water-based dispersed microcapsules at 32% content of Melaluca Alternifolia essential oil. <b>Biodegradable ISO 14851.</b> | Antiparasitary, antibacterial, antifungal and > 95% biobased.                             | 1.0 – 5.0 %  |
| ENCAPTIVA MENTHOL         | Water-based dispersed microcapsules at 6% content of<br>Mentha Arvensis extract.   | Cooling effect, pain-reliever, antimicrobial and anxiety-reliever.                        | 5.0 - 20.0 % |
| ENCAPTIVA MENTHOL<br>PLUS | Water-based dispersed microcapsules at 15% content of<br>Mentha Arvensis extract.  | Cooling effect, pain-reliever, antimicrobial and anxiety-reliever.                        | 1.0 – 10.0 % |





### LAUNDRY RANGE

## SOFTENERS

|                           | DESCRIPTION   | BENEFITS  | FORMULATION |
|---------------------------|---|---|-------------|
| ENCAPTIVA-BIO<br>SUNSWEET | Water-based dispersion of<br>biodegradable microcapsules<br>loaded with > 25% of fragrance. | The product ensures high encapsulation stability of the fragrance<br>providing a long-lasting effect and a great smell scent release.<br>ENCAPTIVA-BIO SUNSWEET meets the requirements of Microplastics<br>Regulations performing <b>&gt; 60% biodegradability</b> over 28 days under<br>the OECD's standards of Ready Biodegradability with a total<br>degradation afterwards. | 1.0 - 3.0 % |





### SELF CLEANING RANGE

### ANTI-DIRT PRODUCTS

|              | DESCRIPTION  |
|--------------|--|
| ECOPOL LB-64 | Self-crosslinking anionic solvent-based polyurethane at 30%* solid<br>content for highly exposed materials to corrosion or erosion, such as<br>aluminum (and other metals), high pressure laminates (HPL or<br>laminated melamine), wood, glass. |

\*Customisable from 15% to 60% of solids content in MEK, butyl acetate or other solvents that may be of interest.



### BENEFITS

Antigrafitti and antisoiling, cured at room temperature, hydrophobic and oleophobic colourless coating, high adhesion to inorganic surfaces, ink repellence, abrasion and dirt resistance.



### ADHESIVES RANGE



|              | DESCRIPTION  | PROPERTIES   | BEST APPLICATIONS   | VISCOSITY (CPS) |
|--------------|--|--|---|-----------------|
| ECOPUD-42-45 | Anionic aqueous polyurethane-polyester<br>dispersion at 45% solid content. | Heat-activated, resistant to<br>hydrolysis. Non-cristalline. | Wet adhesion of textile substrates.   | 200.0 - 2000.0  |
| ECOPUD-54    | Anionic aqueous polyurethane-polyester<br>dispersion at 50% solid content. | Heat-activated. Crystalline.                                 | Shoes industry, automobile, furniture,<br>cork, leather and textile. Special for<br>PVC substrates. | 100.0 - 1000.0  |
| ECOPUD EW-10 | Anionic aqueous polyurethane dispersion at 38% solid content.              | Heat-activated. Sticky behavior.                             | Sealing for small paper/plastic bags.<br>Wood, graphic arts and flexible<br>lamination.             | <1000.0         |



### FOAMS & RESINS RANGE

# SILICATE FOAMS & RESINS

|                     | DESCRIPTION   | PROPERTIES  | BEST APPLICATIONS  |
|---------------------|---|---|--|
| ECOPOLDUR A+B       | Two components (2K) resin of isocyanate-silicate.   | Hardness and no expansive.  | Anchoring material and consolidation and waterproofing of grounds.   |
| ECOPOLFOAM BO-D A+B | Two components (2K) foam of<br>isocyanate-silicate. | Improved compressibility, reacts in presence of water and water insolubility. | Elastic waterproofing of working and expansion<br>joints, rapid filling of cracks and cavities in tunnels,<br>specific for TBM tunnelation and soil consolidation. |

|                     | EXPANSION FACTOR at 25°C | CREAMING TIME at 25°C (s) | FLOW TIME at 25°C | APPLICATION TEMPERATURE (°C)* |
|---------------------|--------------------------|---------------------------|-------------------|-------------------------------|
| ECOPOLDUR A+B       | 1                        | _                         | 75 – 150          | 15 - 25                       |
| ECOPOLFOAM BO-D A+B | 13 – 17                  | 15 – 21                   | 30 - 40           | 15 - 25                       |

\*Depending on the application temperature, times and expansion factor may change.



# POLYURETHANE FOAMS & RESINS

|                  | DESCRIPTION   | PROPERTIES                                  | BEST APPLICATIONS  |
|------------------|---|---|--|
| ECOPOLFOAM AB 23 | Two components (2K) foam of isocyanate-<br>polyalcohol. | Polyurethane-based resin and rigid<br>foam. | Waterproofing of working and expansion joints,<br>filling of cracks and cavities in tunnels and soil<br>consolidation. |

|                  | EXPANSION FACTOR at 25°C | CREAMING TIME at $25^{\circ}$ C (s) | FLOW TIME at 25°C | APPLICATION TEMPERATURE (°C)* |
|------------------|--------------------------|-------------------------------------|-------------------|-------------------------------|
| ECOPOLFOAM AB 23 | 4 - 6                    | 22 - 28                             | 70 – 80           | 15 – 25                       |

\*Depending on the application temperature, times and expansion factor may change.



### BUILDING RANGE





|                | DESCRIPTION  | PROPERTIES   | VISCOSITY (CPS) | PH DIN ISO 972 | SHORE A     |
|----------------|--|--|-----------------|----------------|-------------|
| ECOPOLBUID 1   | Anionic aqueous hybrid polyurethane-<br>silane dispersion at 30% solid content.                  | Abrasion resistant and specific interaction against inorganic substrates.    | 90.0 - 500.0    | 8.0 - 9.5      | 88.0 - 90-0 |
| ECOPOLBUILD 3  | Cationic aqueous hybrid polyurethane-<br>silane dispersion at 30% solid content.                 | Abrasion resistant and specific<br>interaction against inorganic substrates. |                 | 4.0 - 6.0      | 86.0 - 88.0 |
| ECOPOLBUILD 16 | Anionic aqueous hybrid polycarbonate-<br>polyurethane-silane dispersion at 35%<br>solid content. | Abrasion resistant and specific interaction against inorganic substrates.    | <1000.0         | 6.5 - 8.5      | 89.0 - 91.0 |

## SOIL/GROUND RANGE





|             | DESCRIPTION   | BENEFITS  | APPLICATION  | VISCOSITY (CPS) | APPLICATION METHOD               |
|-------------|---|---|--|-----------------|----------------------------------|
| ECOPOLFIX   | Anionic aqueous acrylamide<br>dispersion at 48% solid<br>content.               | Colourless, low residual tack,<br>excellent water resistance and<br>vapor permeability. | Binder of substrates,<br>consolidation of sand, clay<br>and granular soil. Dust<br>suppressor. | < 200.0         | Spraying or sprinkling           |
| ECOPOLFIX-H | Anionic aqueous hybrid<br>acrylamide-silane dispersion<br>at 40% solid content. | Colourless, low tack, extraordinary<br>hardness and excellent water<br>resistance.      | Binder and/or fixer for sand<br>and gravel.  | < 1000.0        | Spraying or sprinkling           |
| ECOPOLSEC   | 100% nanosilica.  | High absorption capacity without gel formation.   | For sludge drying.   | _               | Put it directly on the wet soil. |

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